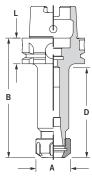
RedLine Tools

HSK63A Toolholders **ER20**

HSK63A & Straight Shank ER20 Collet Chucks

(Balanced to G2.5@18,000 RPM)

- Small diameter nose well-suited for working in close guarters
- Increased flexibility for milling, drilling, and reaming
- · Flush precision collet nut, grips tool close to cutting edge for accuracy and rigidity
- Concentric to .0002" TIR puts tool precisely on spindle center line
- · Wide range collets reduce collet and toolholder inventories
- Through spindle coolant standard
- ER20 Collets found on pages 604-605.



HSK63A EH2U Collet Chucks							
Capacity	Taper	А	Gage Length (B)	D	L	Max. Nosepiece Torque	Part #
.040511	HSK63A	1.38	2.75	1.40	1.02	36 ft lbs	RHSK63AER20275
.040511	HSK63A	1.38	4.75	2.40	1.02	36 ft lbs	RHSK63AER20475
.040511	HSK63A	1.38	6.75	3.50	1.02	36 ft Ibs	RHSK63AER20675

ER20 Straight Shank Collet Extension						
А	В	D	L	Photo	Dimensions	Part #
1.38	7.0	1.00	5.8			<u>RSSER20700</u>

ER20 Parts & Accessories					
Description	Photo	Dimensions	Part #		
ER20 Replacement Nosepiece	Ø	1.38	<u>RER20NPA</u>		
ER20 Collet Wrench [†]	X	2.14	<u>RER20W</u>		
ER20 Stop Screw			RER20SS		
ER20 Stop Screw Coolant Thru		LH. Godart Breads Passage (MIIX15)	RER20SSC		

[†]Required for assembly.

HSK63A Coolant Accessories				
HSK63A Coolant Tube	HSK63A Coolant Tube Plug	HSK63A Coolant Tube Wrench		
RHSK63ACT	RHSK63AHP	RHSK63ATW		

800.791.7542